

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	12/23/2021	400001008017	10/02/2017
			Date of first issue: 10/02/2017

Print Date 01/08/2025

SECTION 1. IDENTIFICATION

Product name : ARALDITE® 2012 RESIN

Manufacturer or supplier's detailsCompany name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980The Woodlands,
TX 77387
United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 2

Chronic aquatic toxicity : Category 2

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.Precautionary statements : **Prevention:**

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	12/23/2021	400001008017	10/02/2017
			Date of first issue: 10/02/2017

Print Date 01/08/2025

P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.
Storage:
Not available
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	70 - 90
1,4-bis(2,3-epoxypropoxy)butane	2425-79-8	5 - 10

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	12/23/2021	400001008017	10/02/2017
			Date of first issue: 10/02/2017

Print Date 01/08/2025

- | | | |
|---|---|---|
| If inhaled | : | If inhaled, remove to fresh air.
Get medical attention if symptoms occur. |
| In case of skin contact | : | If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes. |
| In case of eye contact | : | Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist. |
| If swallowed | : | Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician. |
| Most important symptoms and effects, both acute and delayed | : | None known. |
| Protection of first-aiders | : | First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. |
| Notes to physician | : | Treat symptomatically. |

SECTION 5. FIREFIGHTING MEASURES

- | | | |
|--------------------------------------|---|---|
| Suitable extinguishing media | : | Water spray
Alcohol-resistant foam
Carbon dioxide (CO ₂)
Dry chemical |
| Unsuitable extinguishing media | : | Exercise caution when using a high volume water jet as it may scatter and spread fire |
| Specific hazards during firefighting | : | Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products | : | Carbon oxides
Halogenated compounds |
| Specific extinguishing methods | : | Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Further information | : | Collect contaminated fire extinguishing water separately. This |

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	12/23/2021	400001008017	10/02/2017
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Print Date 01/08/2025

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons.
Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Keep in properly labelled containers.

Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 36 - 104 °F / 2 - 40 °C

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	12/23/2021	400001008017	10/02/2017
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Print Date 01/08/2025

Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : butyl-rubber

Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)

Material : Nitrile rubber

Break through time : 10 - 480 min

Material : Neoprene gloves

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 10/02/2017
1.1	12/23/2021	400001008017	Date of first issue: 10/02/2017

Print Date 01/08/2025

Appearance	: liquid
Colour	: light yellow
Odour	: slight
Odour Threshold	: No data is available on the product itself.
pH	: 6 (68 °F / 20 °C) Concentration: 500 g/l
Melting point/freezing point	: No data is available on the product itself.
Boiling point	: > 392 °F / > 200 °C
Flash point	: 399 °F / 204 °C Method: Cleveland open cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: < 0.002 hPa (68 °F / 20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.
Density	: 1.17 g/cm ³ (77 °F / 25 °C)
Solubility(ies)	
Water solubility	: practically insoluble (68 °F / 20 °C)
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Decomposition temperature	: > 392 °F / > 200 °C
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	
Viscosity, dynamic	: 25,000 - 45,000 mPa.s (77 °F / 25 °C)

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	12/23/2021	400001008017	10/02/2017
			Date of first issue: 10/02/2017

Print Date 01/08/2025

Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	Strong acids and strong bases Strong oxidizing agents
Hazardous decomposition products	:	carbon dioxide carbon monoxide Halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity****Product:**

Acute oral toxicity	:	Acute toxicity estimate: > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity	:	Acute toxicity estimate: 24.56 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Calculation method
Acute dermal toxicity	:	Acute toxicity estimate: > 5,000 mg/kg Method: Calculation method

Components:**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Acute oral toxicity	:	LD50 (Rat, female): > 2,000 mg/kg Method: OECD Test Guideline 420 Assessment: The substance or mixture has no acute oral toxicity Remarks: No mortality observed at this dose.
Acute dermal toxicity	:	LD50 (Rat, male and female): > 2,000 mg/kg Method: OECD Test Guideline 402 Assessment: The substance or mixture has no acute dermal toxicity

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 10/02/2017
1.1	12/23/2021	400001008017	Date of first issue: 10/02/2017

Print Date 01/08/2025

1,4-bis(2,3-epoxypropoxy)butane:

Acute oral toxicity : LD50 (Rat, male and female): 1,163 mg/kg
Method: OECD Test Guideline 401
GLP: yes
Assessment: The component/mixture is moderately toxic after single ingestion.

Acute inhalation toxicity : LC50 (Rat): > 2.068 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Test atmosphere: dust/mist
Method: Expert judgement
Assessment: The component/mixture is moderately toxic after short term inhalation.

Acute dermal toxicity : Acute toxicity estimate: 1,100 mg/kg
Method: Converted acute toxicity point estimate

Assessment: The component/mixture is moderately toxic after single contact with skin.

Skin corrosion/irritation**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Species : Rabbit
Exposure time : 4 h
Assessment : Irritating to skin.
Method : OECD Test Guideline 404
Result : Irritating to skin.

1,4-bis(2,3-epoxypropoxy)butane:

Species : Rabbit
Method : OECD Test Guideline 404
Result : Skin irritation
GLP : yes

Serious eye damage/eye irritation**Product:**

Assessment : Irritating to eyes.

Components:**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Species : Rabbit
Result : Irritating to eyes.
Assessment : Irritating to eyes.
Method : OECD Test Guideline 405

1,4-bis(2,3-epoxypropoxy)butane:

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 10/02/2017
1.1	12/23/2021	400001008017	Date of first issue: 10/02/2017

Print Date 01/08/2025

Species	:	Rabbit
Assessment	:	Risk of serious damage to eyes.
Method	:	OECD Test Guideline 405
GLP	:	yes

Respiratory or skin sensitisation**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Test Type	:	Local lymph node assay (LLNA)
Exposure routes	:	Skin
Species	:	Mouse
Method	:	OECD Test Guideline 429
Result	:	The product is a skin sensitiser, sub-category 1B.

1,4-bis(2,3-epoxypropoxy)butane:

Exposure routes	:	Skin
Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	May cause sensitisation by skin contact.
GLP	:	yes

Assessment	:	Harmful if inhaled.
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Germ cell mutagenicity**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Genotoxicity in vitro	:	Test Type: In vitro mammalian cell gene mutation test Test system: mouse lymphoma cells Metabolic activation: without metabolic activation Result: positive
		Test Type: reverse mutation assay Test system: Salmonella typhimurium Metabolic activation: with and without metabolic activation Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay) Result: negative
Genotoxicity in vivo	:	Test Type: in vivo assay Species: Mouse (male) Cell type: Germ Application Route: Oral Dose: 3333, 10000 mg/kg Result: negative
		Test Type: gene mutation test Species: Rat (male) Cell type: Somatic Application Route: Oral Dose: 50,250,500,1000 mg/kg bw/day Method: OECD Test Guideline 488 Result: negative

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 10/02/2017
1.1	12/23/2021	400001008017	Date of first issue: 10/02/2017

Print Date 01/08/2025

1,4-bis(2,3-epoxypropoxy)butane:

Genotoxicity in vitro : Test Type: reverse mutation assay
Concentration: 10 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive
GLP: yes
Remarks: Not classified due to data which are conclusive although insufficient for classification.

Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster lung cells
Concentration: 1 - 100 µg/L
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive
GLP: yes
Remarks: Not classified due to data which are conclusive although insufficient for classification.

Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster lung cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive
GLP: no
Remarks: Not classified due to data which are conclusive although insufficient for classification.

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Mouse (male)
Cell type: Somatic
Application Route: Oral
Exposure time: 4 d
Dose: 187.5 - 750 mg/kg
Method: OECD Test Guideline 474
Result: negative
GLP: yes

Test Type: unscheduled DNA synthesis assay
Species: Rat
Cell type: Liver cells
Application Route: Oral
Method: OECD Test Guideline 486
Result: negative

Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen., Animal testing did not show any mutagenic effects.

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 10/02/2017
1.1	12/23/2021	400001008017	Date of first issue: 10/02/2017

Print Date 01/08/2025

Carcinogenicity**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Species	: Rat, male
Application Route	: Oral
Exposure time	: 24 month(s)
Dose	: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment	: 7 days/week
NOAEL	: 15 mg/kg bw/day
Method	: OECD Test Guideline 453
Result	: negative
Target Organs	: Digestive organs

Species	: Mouse, male
Application Route	: Dermal
Exposure time	: 24 month(s)
Dose	: 0, 0.1, 10, 100 mg/kg bw/day
Frequency of Treatment	: 3 days/week
NOEL	: 0.1 mg/kg body weight
Method	: OECD Test Guideline 453
Result	: negative
Target Organs	: Digestive organs

Species	: Rat, female
Application Route	: Dermal
Exposure time	: 24 month(s)
Dose	: 0.1, 100, 1000 mg/kg bw/day
Frequency of Treatment	: 5 days/week
NOEL	: 100 mg/kg body weight
Method	: OECD Test Guideline 453
Result	: negative

Species	: Rat, female
Application Route	: Oral
Exposure time	: 24 month(s)
Dose	: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment	: 7 days/week
NOAEL	: 100 mg/kg bw/day
Method	: OECD Test Guideline 453
Result	: negative
Target Organs	: Digestive organs

Species	: Rat, females
Application Route	: Oral
Exposure time	: 24 month(s)
Dose	: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment	: 7 days/week
NOEL	: 2 mg/kg bw/day
Method	: OECD Test Guideline 453
Result	: negative
Target Organs	: Digestive organs

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	12/23/2021	400001008017	10/02/2017
			Date of first issue: 10/02/2017

Print Date 01/08/2025

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: 0, 50, 180, 540 or 750 milligram per kilogram
Duration of Single Treatment: 238 d
Frequency of Treatment: 1 daily
General Toxicity - Parent: NOEL: 540 mg/kg body weight
General Toxicity F1: NOEL: 750 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
Dose: 0, 30, 100 or 300 milligram per kilogram
Duration of Single Treatment: 28 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 30 mg/kg body weight
Developmental Toxicity: NOAEL: 300 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rabbit, female
Application Route: Oral
Dose: 0, 20, 60 or 180 milligram per kilogram
Duration of Single Treatment: 13 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 60 mg/kg body weight
Developmental Toxicity: NOAEL: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rat, female
Application Route: Oral
Dose: 0, 60, 180 and 540 milligram per kilogram
Duration of Single Treatment: 10 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 180 mg/kg body weight
Developmental Toxicity: NOAEL: > 540 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 10/02/2017
1.1	12/23/2021	400001008017	Date of first issue: 10/02/2017

Print Date 01/08/2025

1,4-bis(2,3-epoxypropoxy)butane:

Effects on foetal development : Test Type: Pre-natal
Species: Rat, female
Application Route: Oral
Dose: 0/30/100/300 mg/kg bw/day
Duration of Single Treatment: 17 d
General Toxicity Maternal: NOAEL: 300 mg/kg body weight
Developmental Toxicity: NOAEL: 300 mg/kg body weight
Method: OECD Test Guideline 414
GLP: yes
Remarks: Information given is based on data obtained from similar substances.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Species : Rat, male and female
NOAEL : 50 mg/kg
Application Route : oral (gavage)
Exposure time : 14 Weeks
Number of exposures : 7 d
Dose : 0, 50, 250, 1000 mg/kg/day
Method : OECD Test Guideline 408

Species : Rat, male and female
NOAEL : >= 10 mg/kg
Application Route : Skin contact
Exposure time : 13 Weeks
Number of exposures : 5 d
Dose : 0, 10, 100, 1000 mg/kg/day
Method : OECD Test Guideline 411

Species : Mouse, male
NOAEL : 100 mg/kg
Application Route : Skin contact
Exposure time : 13 Weeks
Number of exposures : 3 d
Dose : 0, 1, 10, 100 mg/kg/day
Method : OECD Test Guideline 411

1,4-bis(2,3-epoxypropoxy)butane:

Species : Rat, male and female
NOAEL : 200 mg/kg
Application Route : Oral
Exposure time : 28 d
Number of exposures : daily
Dose : 25, 100, 200, 400 mg/kg
Method : Subacute toxicity

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 10/02/2017
1.1	12/23/2021	400001008017	Date of first issue: 10/02/2017

Print Date 01/08/2025

Species : Rat, male and female
NOAEL : 263 mg/kg
Application Route : Oral
Exposure time : 90 h
Number of exposures : daily
Dose : 0,30,100,300 mg/kg bw/day
Method : OECD Test Guideline 408
GLP : yes
Remarks : Information given is based on data obtained from similar substances.

Repeated dose toxicity - Assessment : Harmful if inhaled.

Aspiration toxicity

No data available

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.8 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50: 11 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

NOEC: 4.2 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	12/23/2021	400001008017	10/02/2017
			Date of first issue: 10/02/2017

Print Date 01/08/2025

Method: EPA-660/3-75-009

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l
End point: mortality
Exposure time: 96 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 203
GLP: no

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 75 mg/l
End point: Immobilization
Exposure time: 24 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 202
GLP: no

Toxicity to algae/aquatic plants : EL50 (Pseudokirchneriella subcapitata (green algae)): > 160 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201
GLP: yes

NOELR (Pseudokirchneriella subcapitata (green algae)): 40 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201
GLP: yes

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 10/02/2017
1.1	12/23/2021	400001008017	Date of first issue: 10/02/2017

Print Date 01/08/2025

Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 209
GLP: no

Persistence and degradability**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Biodegradability : aerobic
Inoculum: activated sludge, non-adapted
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

1,4-bis(2,3-epoxypropoxy)butane:

Biodegradability : aerobic
Inoculum: activated sludge
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 43 %
Exposure time: 28 d
Method: OECD Test Guideline 301F
GLP: yes

aerobic
Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Dissolved organic carbon (DOC)
Result: Not readily biodegradable.
Biodegradation: 38 %
Exposure time: 28 d
Method: OECD Test Guideline 301E
GLP: no

Bioaccumulative potential**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	12/23/2021	400001008017	10/02/2017
			Date of first issue: 10/02/2017

Print Date 01/08/2025

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)
pH: 7.1
Method: OECD Test Guideline 117

1,4-bis(2,3-epoxypropoxy)butane:

Partition coefficient: n-octanol/water : log Pow: -0.269 (77 °F / 25 °C)
pH: 6.7
Method: OECD Test Guideline 117
GLP: yes

Mobility in soil**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Distribution among environmental compartments : Koc: 445

1,4-bis(2,3-epoxypropoxy)butane:

Distribution among environmental compartments : Koc: 12.59
Method: OECD Test Guideline 121

Other adverse effects**Product:**

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 10/02/2017
1.1	12/23/2021	400001008017	Date of first issue: 10/02/2017

Print Date 01/08/2025

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**

UN/ID No. : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(BISPHENOL A EPOXY RESIN)
Class : 9
Packing group : III
Labels : Miscellaneous
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964
Environmentally hazardous : yes

IMDG-Code

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(BISPHENOL A EPOXY RESIN)
Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**49 CFR**

UN/ID/NA number : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(BISPHENOL A EPOXY RESIN)
Class : 9
Packing group : III
Labels : CLASS 9
ERG Code : 171
Marine pollutant : yes
Remarks : Shipment by ground under DOT is non-regulated; however it may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.

Special precautions for user

Remarks : 49CFR: no dangerous good in non-bulk packaging

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	12/23/2021	400001008017	10/02/2017
			Date of first issue: 10/02/2017

Print Date 01/08/2025

Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION**CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
methanol	67-56-1	5000	

SARA 311/312 Hazards : Respiratory or skin sensitisation
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including methanol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV	: The formulation contains substances listed on the Swiss Inventory
DSL	: All components of this product are on the Canadian DSL
AIIC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: All substances listed as active on the TSCA inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TECI (Thailand), TSCA (USA)

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	12/23/2021	400001008017	10/02/2017
			Date of first issue: 10/02/2017

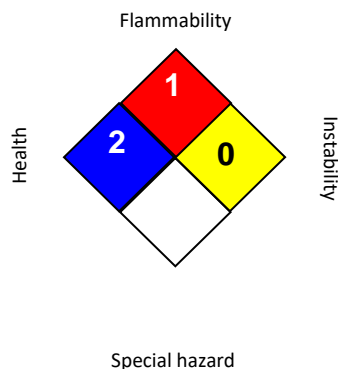
Print Date 01/08/2025

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION**Further information****NFPA 704:****HMIS® IV:**

HEALTH	2
FLAMMABILITY	1
PHYSICAL HAZARD	0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 12/23/2021

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 10/02/2017
1.1	12/23/2021	400001008017	Date of first issue: 10/02/2017

Print Date 01/08/2025

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ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue:
1.3	06/12/2023	400001009176	02/03/2023
			Date of first issue: 09/16/2017

Print Date 01/08/2025

SECTION 1. IDENTIFICATION

Product name : ARALDITE® 2012 HARDENER

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547
E-mail address : Global_Product_EHS_AdMat@huntsman.com
Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Eye irritation : Category 2B
Skin sensitisation : Category 1
Short-term (acute) aquatic hazard : Category 2
Long-term (chronic) aquatic hazard : Category 2

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.
H320 Causes eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of

ARALDITE® 2012 HARDENERVersion
1.3Revision Date:
06/12/2023SDS Number:
400001009176Date of last issue: 02/03/2023
Date of first issue: 09/16/2017

Print Date 01/08/2025

the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P337 + P313 If eye irritation persists: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.

P391 Collect spillage.

Storage:

Not available

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol)	14970-87-7	1 - 5
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	10563-29-8	1 - 5
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	1 - 5
N,N,4-trimethylpiperazine-1-ethylamine	104-19-8	1 - 5
n-butyl acetate	123-86-4	1 - 5

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue:
1.3	06/12/2023	400001009176	02/03/2023
			Date of first issue: 09/16/2017

Print Date 01/08/2025

- | | | |
|---|---|---|
| If inhaled | : | If inhaled, remove to fresh air.
Get medical attention if symptoms occur. |
| In case of skin contact | : | If on skin, rinse well with water. |
| In case of eye contact | : | Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist. |
| If swallowed | : | Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician. |
| Most important symptoms and effects, both acute and delayed | : | None known. |
| Protection of first-aiders | : | First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. |
| Notes to physician | : | Treat symptomatically. |

SECTION 5. FIREFIGHTING MEASURES

- | | | |
|--------------------------------------|---|---|
| Suitable extinguishing media | : | Water spray
Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical |
| Unsuitable extinguishing media | : | Exercise caution when using a high volume water jet as it may scatter and spread fire |
| Specific hazards during firefighting | : | Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products | : | Carbon oxides
Nitrogen oxides (NOx) |
| Specific extinguishing methods | : | Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Further information | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue:
1.3	06/12/2023	400001009176	02/03/2023
			Date of first issue: 09/16/2017

Print Date 01/08/2025

Special protective equipment : Wear self-contained breathing apparatus for firefighting if
for firefighters necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
Environmental precautions	: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	: Normal measures for preventive fire protection.
Advice on safe handling	: Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.
Materials to avoid	: For incompatible materials please refer to Section 10 of this SDS.
Recommended storage temperature	: 36 - 104 °F / 2 - 40 °C
Further information on storage stability	: Stable under normal conditions.

ARALDITE® 2012 HARDENER

Version 1.3 Revision Date: 06/12/2023 SDS Number: 400001009176 Date of last issue: 02/03/2023
 Date of first issue: 09/16/2017

Print Date 01/08/2025

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
n-butyl acetate	123-86-4	TWA	150 ppm 710 mg/m ³	OSHA Z-1
		TWA	150 ppm 710 mg/m ³	NIOSH REL
		ST	200 ppm 950 mg/m ³	NIOSH REL
		TWA	50 ppm	ACGIH
		STEL	150 ppm	ACGIH
		STEL	200 ppm 950 mg/m ³	OSHA P0
		TWA	150 ppm 710 mg/m ³	OSHA P0

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : butyl-rubber
 Material : Ethyl Vinyl Alcohol Laminate (EVAL)
 Break through time : > 8 h

Material : Nitrile rubber
 Material : Neoprene gloves
 Break through time : 10 - 480 min

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
 The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
 Tightly fitting safety goggles

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Colour	: light yellow
Odour	: unpleasant
Odour Threshold	: No data is available on the product itself.
pH	: substance/mixture is non-soluble (in water)
Melting point/freezing point	: No data is available on the product itself.
Boiling point	: > 392 °F / > 200 °C
Flash point	: > 212 °F / > 100 °C Method: Pensky-Martens closed cup, closed cup 216 °F / 102 °C Method: Cleveland open cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: < 0.01 hPa (68 °F / 20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.
Density	: 1.165 g/cm ³ (77 °F / 25 °C)
Solubility(ies) Water solubility	: practically insoluble (68 °F / 20 °C)

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Decomposition temperature	: > 392 °F / > 200 °C
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	
Viscosity, dynamic	: 20,000 - 40,000 mPa.s (77 °F / 25 °C)
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.
Particle size	: No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No hazards to be specially mentioned.
Conditions to avoid	: None known.
Incompatible materials	: None known.
Hazardous decomposition products	: carbon monoxide carbon dioxide Nitrogen oxides (NOx)

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity****Product:**

Acute oral toxicity	: LD50 (Rat, male and female): 2,631 mg/kg Method: OECD Test Guideline 401
Acute dermal toxicity	: LD50 (Rat, male and female): > 4,000 mg/kg Method: OECD Test Guideline 402

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

Components:**2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):**

Acute oral toxicity : LD50 (Rat, female): > 50 - 300 mg/kg
Method: OECD Test Guideline 423

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Acute oral toxicity : LD50 (Rat, male and female): 1,669 mg/kg
Method: OECD Test Guideline 401
GLP: no
Assessment: The component/mixture is moderately toxic after single ingestion.

2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity : LD50 (Rat, male and female): 2,169 mg/kg
Method: OECD Test Guideline 401
Assessment: The component/mixture is low toxic after single ingestion.

Acute dermal toxicity : LD50 (Rat, male): > 1 ml/kg
Assessment: The substance or mixture has no acute dermal toxicity

N,N,4-trimethylpiperazine-1-ethylamine:

Acute oral toxicity : LD50 (Rat, female): 200 - 2,000 mg/kg
Method: OECD Test Guideline 423
GLP: yes
Assessment: The component/mixture is toxic after single ingestion.

Acute dermal toxicity : LD50 (Rabbit, male): 0.51 mL/kg bw
Assessment: The component/mixture is moderately toxic after single contact with skin.

n-butyl acetate:

Acute oral toxicity : LD50 (Rat): > 8,800 mg/kg
LD50 (Mouse): 7,060 mg/kg
LD50 (Rabbit): 7,437 mg/kg
LD50 (Guinea pig): 4,700 mg/kg
LD50 (Rat, female): 10,760 mg/kg
Method: OECD Test Guideline 423

Acute dermal toxicity : LD50 (Rabbit): > 17,600 mg/kg

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

LD50 (Rabbit, male and female): 14,112 mg/kg

Skin corrosion/irritation**Product:**

Species	:	Rabbit
Result	:	No skin irritation
Remarks	:	Moderate skin irritation

Components:**2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):**

Species	:	human skin
Method	:	OECD Test Guideline 439
Result	:	No skin irritation

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species	:	Rabbit
Assessment	:	Causes severe burns.
Method	:	OECD Test Guideline 404
Result	:	Extremely corrosive and destructive to tissue.
GLP	:	yes

2,4,6-tris(dimethylaminomethyl)phenol:

Species	:	Rabbit
Method	:	OECD Test Guideline 404
Result	:	Corrosive after 1 to 4 hours of exposure

Species	:	synthetic macromolecular bio-barrier
Method	:	OECD Test Guideline 435
Result	:	Corrosive after 1 to 4 hours of exposure

N,N,4-trimethylpiperazine-1-ethylamine:

Species	:	Rabbit
Assessment	:	Causes severe burns.
Method	:	OECD Test Guideline 404
Result	:	Extremely corrosive and destructive to tissue.

Serious eye damage/eye irritation**Product:**

Species	:	Rabbit
Result	:	Mild eye irritation
Remarks	:	Mild eye irritation

Components:**2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):**

Species	:	Bovine cornea
Result	:	No eye irritation
Method	:	OECD Test Guideline 437

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Result	:	Risk of serious damage to eyes.
Assessment	:	Risk of serious damage to eyes.
GLP	:	no

2,4,6-tris(dimethylaminomethyl)phenol:

Species	:	Rabbit
Result	:	Corrosive
Assessment	:	Corrosive
Method	:	Other guidelines

N,N,4-trimethylpiperazine-1-ethylamine:

Result	:	Corrosive
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Respiratory or skin sensitisation**Components:****2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):**

Test Type	:	Maximisation Test
Exposure routes	:	Skin
Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	Does not cause skin sensitisation.

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Test Type	:	Maximisation Test
Exposure routes	:	Skin
Species	:	Guinea pig
Assessment	:	Probability or evidence of low to moderate skin sensitisation rate in humans
Method	:	OECD Test Guideline 406
Result	:	Probability or evidence of low to moderate skin sensitisation rate in humans
GLP	:	yes

2,4,6-tris(dimethylaminomethyl)phenol:

Exposure routes	:	Skin
Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	Does not cause skin sensitisation.

N,N,4-trimethylpiperazine-1-ethylamine:

Result	:	Did not cause sensitisation on laboratory animals.
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n-butyl acetate:

Exposure routes	:	Skin
Species	:	Guinea pig
Result	:	Does not cause skin sensitisation.

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

Germ cell mutagenicity**Product:**

Genotoxicity in vitro : Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Components:**2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):**

Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella typhimurium and E. coli
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
GLP: yes

Test Type: gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 490
Result: negative

Test system: Human lymphocytes
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 487
Result: negative

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro
Test system: Human lymphocytes
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 487
Result: negative
GLP: yes

Test Type: reverse mutation assay
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative
GLP: yes

Test Type: reverse mutation assay
Test system: Salmonella typhimurium and E. coli
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

2,4,6-tris(dimethylaminomethyl)phenol:

Genotoxicity in vitro : Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Concentration: 2500 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

N,N,4-trimethylpiperazine-1-ethylamine:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative
GLP: yes

Test Type: reverse mutation assay
Test system: Salmonella tryphimurium and E. coli
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
GLP: yes

Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative
GLP: yes

Metabolic activation: with and without metabolic activation
Result: negative

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Mouse (male and female)
Cell type: Bone marrow
Application Route: Intraperitoneal injection
Dose: 175/350/560 mg/kg bw /day
Result: negative
Remarks: Information given is based on data obtained from similar substances.

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

Carcinogenicity**Components:****N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:**

Species	:	Mouse, male
Application Route	:	Dermal
Exposure time	:	20 month(s)
Dose	:	1.25/56.3 mg/animal
Frequency of Treatment	:	3 daily
NOAEL	:	>= 56.3 mg/kg body weight
Result	:	negative
Remarks	:	Information given is based on data obtained from similar substances.

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Components:****2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):**

Effects on fertility	:	Species: Rat, male and female
		Dose: 50, 100, 150 mg/kg
		General Toxicity - Parent: NOAEL: 50 mg/kg body weight
		General Toxicity F1: NOAEL: 50 mg/kg body weight
		Method: OECD Test Guideline 421

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Effects on fertility	:	Test Type: Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test
		Species: Rat, male and female
		Application Route: Oral
		Dose: 5, 15 and 50 mg/kg bw/d
		General Toxicity - Parent: NOAEL: 15 mg/kg body weight
		General Toxicity F1: NOAEL: 15 mg/kg body weight
		Method: OECD Test Guideline 422
		Result: Animal testing did not show any effects on fertility.
		GLP: yes

Effects on foetal development	:	Test Type: reproductive and developmental toxicity study
		Species: Rat, male and female
		Application Route: Oral
		Dose: 5, 15 and 50 mg/kg bw/d
		General Toxicity Maternal: NOAEL: 15 mg/kg body weight
		Developmental Toxicity: NOAEL: 15 mg/kg body weight
		Method: OECD Test Guideline 422
		Result: Not classified
		GLP: yes

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

Remarks: Information given is based on data obtained from similar substances.

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

2,4,6-tris(dimethylaminomethyl)phenol:Effects on fertility : Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 422
Remarks: No significant adverse effects were reported**N,N,4-trimethylpiperazine-1-ethylamine:**Effects on fertility : Test Type: Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test
Species: Rat, male and female
Dose: 0, 10, 25, 50 mg/kg
Frequency of Treatment: 7 days/week
General Toxicity - Parent: NOAEL: 50 mg/kg body weight
General Toxicity F1: NOAEL: 50 mg/kg body weight
Fertility: NOAEL: 50 mg/kg body weight
Method: OECD Test Guideline 422
Result: negative**n-butyl acetate:**Effects on fertility : Species: Rat, male and female
Fertility: NOAEC Mating/Fertility: 2,000 ppm
Method: OECD Test Guideline 416Effects on foetal development : Species: Rat, male and female
Strain: Sprague-Dawley
Application Route: Inhalation
Developmental Toxicity: NOAEC Parent: 1,500 ppm
Method: OECD Test Guideline 414
Result: No effects on fertility and early embryonic development were detected.**STOT - single exposure****Components:****n-butyl acetate:**Exposure routes : Inhalation
Target Organs : Narcotic effects
Assessment : May cause drowsiness or dizziness.**STOT - repeated exposure**

No data available

Repeated dose toxicity**Components:****2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):**

Species : Rat, male and female

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

NOAEL	:	60 mg/kg
Application Route	:	Oral
Dose	:	20, 60, 180 mg/kg
Method	:	OECD Test Guideline 407

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species	:	Rat, male and female
	:	500 mg/m3
Application Route	:	Inhalation
Test atmosphere	:	vapour
Exposure time	:	21 d 6 h
Number of exposures	:	5 days/week
Dose	:	550 mg/m3
Method	:	Subchronic toxicity
Remarks	:	Based on data from similar materials

Species	:	Mouse, male
NOAEL	:	>= 56.3 mg/kg/d
Application Route	:	Skin contact
Number of exposures	:	3 d
Method	:	Chronic toxicity
Remarks	:	Based on data from similar materials

Species	:	Rat, male and female
NOAEL	:	41 mg/kg
NOAEL	:	1,000 mg/l, ppm
Application Route	:	oral (feed)
Exposure time	:	20 months
Number of exposures	:	3 times/week
Dose	:	1000/7500/15000 ppm
Method	:	OECD Test Guideline 408

2,4,6-tris(dimethylaminomethyl)phenol:

Species	:	Rat, male and female
NOEL	:	15 mg/kg
Application Route	:	Ingestion
Exposure time	:	1,032 h
Number of exposures	:	7 d
Method	:	Subacute toxicity

N,N,4-trimethylpiperazine-1-ethylamine:

Species	:	Rat, male and female
NOAEL	:	50 mg/kg
Application Route	:	Oral
Exposure time	:	6 - 10 weeks
Number of exposures	:	7 days/week
Dose	:	0, 10, 25, 50mg/kg bw/day
Method	:	OECD Test Guideline 422
GLP	:	yes

n-butyl acetate:

Species	:	Rat, male and female
NOAEL	:	2.4 mg/l

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

Application Route : Inhalation
Test atmosphere : vapour

Aspiration toxicity

No data available

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):**

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 5.7 mg/l
Exposure time: 96 h
Test Type: semi-static test
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 0.76 mg/l
aquatic invertebrates
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (green algae)): 3.11
plants
mg/l
Exposure time: 96 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: yes

M-Factor (Acute aquatic : 1
toxicity)

M-Factor (Chronic aquatic : 1
toxicity)

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l
End point: mortality
Exposure time: 96 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

Method: OECD Test Guideline 203
GLP: yes

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 9.2 mg/l
End point: Immobilization
Exposure time: 48 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 202
GLP: yes

Toxicity to algae/aquatic plants : ErC50 (Selenastrum capricornutum (green algae)): 21 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201
GLP: yes

NOEC (Selenastrum capricornutum (green algae)): 5.7 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201
GLP: yes

Toxicity to microorganisms : EC50 (Pseudomonas putida): 181 mg/l
Exposure time: 16 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: DIN 38 412 Part 8
GLP: no

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 175 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates : LC50 (Palaeomonetes vulgaris (Grass shrimp)): 718 mg/l
End point: mortality
Exposure time: 96 h
Test Type: static test
Analytical monitoring: no
Test substance: Marine water

Toxicity to algae/aquatic plants : ErC50 (Desmodesmus subspicatus (green algae)): 84 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue:
1.3	06/12/2023	400001009176	02/03/2023
			Date of first issue: 09/16/2017

Print Date 01/08/2025

NOEC (Desmodesmus subspicatus (green algae)): 6.25 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

N,N,4-trimethylpiperazine-1-ethylamine:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 29 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 66 mg/l
aquatic invertebrates
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (algae)): 29 mg/l
plants
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (algae)): 3.2 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to microorganisms : EC50 (activated sludge): > 1,000 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209
GLP: yes

Ecotoxicology Assessment

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

n-butyl acetate:

Toxicity to fish : EC50 (Menidia beryllina (Silverside)): 185 mg/l
Exposure time: 96 h

LC50 (Pimephales promelas (fathead minnow)): 18 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50: 205 mg/l
aquatic invertebrates
Exposure time: 24 h

EC50: 44 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 (Desmodesmus subspicatus (green algae)): 674.7 mg/l
plants
Exposure time: 72 h

Toxicity to microorganisms : IC0: 1,200 mg/l

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

Exposure time: 24 h

Persistence and degradability**Components:****2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):**

Biodegradability : aerobic
Inoculum: activated sludge
Concentration: 38.2 mg/l
Result: Not biodegradable
Biodegradation: < 10 %
Exposure time: 28 d
Method: OECD Test Guideline 301A

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Biodegradability : aerobic
Dissolved organic carbon (DOC)
Result: Readily biodegradable.
Biodegradation: 100 %
Exposure time: 28 d
Method: OECD Test Guideline 301A
Test substance: Fresh water
GLP: yes

2,4,6-tris(dimethylaminomethyl)phenol:

Biodegradability : aerobic
Inoculum: activated sludge, non-adapted
Concentration: 2 mg/l
Result: Not biodegradable
Biodegradation: 4 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

N,N,4-trimethylpiperazine-1-ethylamine:

Biodegradability : aerobic
Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301B

n-butyl acetate:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 98 %
Exposure time: 28 d

Bioaccumulative potential**Components:****N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:**

Partition coefficient: n-octanol/water : log Pow: -0.56 (77 °F / 25 °C)
pH: 11.6

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

Method: OECD Test Guideline 107

2,4,6-tris(dimethylaminomethyl)phenol:

Partition coefficient: n-octanol/water : Pow: ≥ 0.219 (70.7 °F / 21.5 °C)
log Pow: -0.66 (70.7 °F / 21.5 °C)
Method: OPPTS 830.7550

N,N,4-trimethylpiperazine-1-ethylamine:

Partition coefficient: n-octanol/water : log Pow: -0.591 (70 °F / 21 °C)
pH: 9.6

n-butyl acetate:

Bioaccumulation : Bioconcentration factor (BCF): 4 - 14

Mobility in soil

No data available

Other adverse effects**Product:**

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I
Substances
Remarks: This product neither contains, nor was
manufactured with a Class I or Class II ODS as defined by the
U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +
B).

Additional ecological information : An environmental hazard cannot be excluded in the event of
unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Dispose of contents and container in accordance with all local,
regional, national and international regulations.
Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with
chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International Regulations**

IATA-DGR
UN/ID No. : UN 3082

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(TRIETHYLENEGLYCOL-DIMERCAPTANE)

Class : 9
Packing group : III
Labels : Miscellaneous
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964
Environmentally hazardous : yes

IMDG-Code

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(TRIETHYLENEGLYCOL-DIMERCAPTANE)

Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**49 CFR**

UN/ID/NA number : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(TRIETHYLENEGLYCOL-DIMERCAPTANE)
Class : 9
Packing group : III
Labels : CLASS 9
ERG Code : 171
Marine pollutant : yes
Remarks : Shipment by ground under DOT is non-regulated; however it may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.

Special precautions for user

Remarks : Shipment by ground under DOT is non-regulated; however it may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.
49CFR: no dangerous good in non-bulk packaging

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION**CERCLA Reportable Quantity**

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

SARA 311/312 Hazards : Respiratory or skin sensitisation
Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP) $\geq 0.1\%$, as defined by the U.S. Clean Air Act Section 112 (40 CFR 61)

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

DSL : This product contains one or several components that are not on the Canadian DSL nor NDSL.

AIIC : All components are listed on the inventory, regulatory obligations/restrictions apply. Please contact your sales representative for more information before import into Australia

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : Not in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : On or in compliance with the active portion of the TSCA inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TECI (Thailand), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

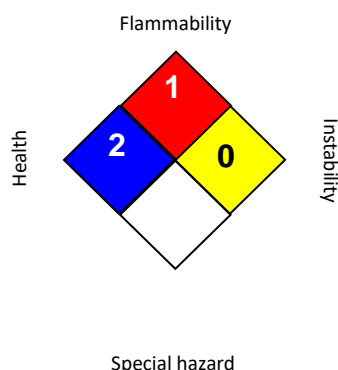
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

ARALDITE® 2012 HARDENER

Version 1.3 Revision Date: 06/12/2023 SDS Number: 400001009176 Date of last issue: 02/03/2023
Date of first issue: 09/16/2017

Print Date 01/08/2025

SECTION 16. OTHER INFORMATION**Further information****NFPA 704:****HMIS® IV:**

HEALTH		2
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 06/12/2023

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits
OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA : 8-hour, time-weighted average
ACGIH / STEL : Short-term exposure limit
NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA P0 / TWA : 8-hour time weighted average
OSHA P0 / STEL : Short-term exposure limit
OSHA Z-1 / TWA : 8-hour time weighted average

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 02/03/2023
1.3	06/12/2023	400001009176	Date of first issue: 09/16/2017

Print Date 01/08/2025

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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